

PS31 - Honing Natural Stone

Hone Large Areas of Lightly Etched or Scratched Calcium Based Stone - Marble, Limestone, Travertine etc to create a Flat, Non-Polished Finish

PRODUCT: **HONE 400™**

- EQUIPMENT:**
- Clean water
 - Wet vac
 - Squeegee
 - Broom;
 - Hogs hair or tan pads;
 - Weighted slow speed floor machine (175-300 RPM);
 - **HONE 400™**.

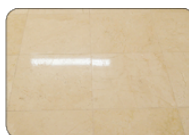


- PRECAUTIONS:**
1. Read entire label, SDS & product technical bulletin before using;
 2. Wear appropriate gloves, skin & eye protection and use in a well ventilated area or use an appropriate mask;
 3. Use when surface temperature is between 4°C and 32°C.
 4. Do not allow product to come in contact with any non-recommended surfaces;
 5. Surface must be clean and free of all surface sealers and coatings;
 6. SHAKE WELL BEFORE USING AS PRODUCT CAN SETTLE.

- PROCEDURE:**
1. Sweep, vacuum, or wipe surface;
 2. Sprinkle **HONE 400™** (about 1/2 cup) to the surface to a manageable area;
 3. Add clean water (about 1 cup) to create a firm slurry;
 4. Use a weighted slow speed floor machine (175-300 RPM) with 2 x hogs hair or tan pads double stacked and then start the honing process;
 5. DO NOT ALLOW PRODUCT TO DRY - add water and/or **HONE 400™** to the slurry as required;
 6. Continue until the desired effect has been achieved;
Note: Use a squeegee to check your progress;
 7. Remove the slurry with a wet vac and rinse thoroughly with clean water;
 8. Repeat process as necessary

NOTE: Surface should then be sealed with an appropriate **Aqua-Seal STS Sealer** to provide stain resistance and ease ongoing maintenance - refer to our website www.aqua-seal.com.au;

SAFETY DIRECTIONS: Wear protective gloves, eye & skin protection when using. Do not breath powder.



Step 1 Surface must be clean and free of all surface sealers and coatings



Step 2 Pre-wet a small area with water & add 1-2 cups of **Hone 400™** to form a slurry.



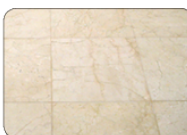
Step 3 Use a weighted slow speed scrubbing machine with hogs hair pad or tan pad.



Step 4 Remove some slurry and check on progress of the honed finish.



Step 5 When desired finish is achieved, then remove all slurry with wet vac and rinse thoroughly.



Step 6 An even, flat, honed finish has been produced. Then seal with an Aqua-Seal sealer.

Note A: Severely scratched, damaged or worn stone may require professional restoration by diamond grinding.

Note B: Not suitable for granite, ceramic or porcelain tile;

Note C: Use Aqua-Seal **AquaGuard™** on tabletops, bench tops and other non-traffic areas.

This recommendation is intended as a general guideline. The actual procedure requirements, dilution ratios, dwell time etc may vary depending on type of surface, method of application and severity of the problem.

READ PRODUCT LABEL INSTRUCTIONS, TECHNICAL BULLETIN & SDS THOROUGHLY BEFORE USING. ALWAYS TEST FIRST. KEEP SURFACE CLEAN AND DRY TO REDUCE THE POSSIBILITY OF SLIP & FALL ACCIDENTS AND INJURIES